Removal and installation of the GHG14 Diesel Exhaust Fluid Pump Module Filter

Additions, Revisions, or Updates

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13400 Outer Drive, West, Detroit, Michigan 48239-4001
Telephone: 313-592-5000
www.demanddetroit.com
2 Removal of the GHG14 Diesel Exhaust Fluid Pump Module Filter

Remove as follows:

1. Shut off engine and apply the parking brake, chock the wheels, and perform any other applicable safety steps.
2. Turning counterclockwise, unscrew and remove the Diesel Exhaust Fluid (DEF) pump filter cap (5) from the DEF pump module.

3. Remove the filter cap O-ring (1), DEF filter rubber seal (4) and filter element (3).
3 Installation of the GHG14 Diesel Exhaust Fluid Pump Module Filter

Install as follows:

1. Lube filter element O-ring (2) with clean Diesel Exhaust Fluid (DEF) and install the DEF filter element (3) to the DEF pump module.
2. Install the DEF filter rubber seal (4) over filter element.

**NOTICE:** Make sure O-ring sealing surface is clean.

3. Install DEF filter cap (5) and cap O-ring (1) to the DEF pump module, turning clockwise. Torque to 80 N·m (59 lb·ft).