## Additions, Revisions, or Updates

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2 Removal of the GHG14 Diesel Exhaust Fluid Dosing Unit Inlet Screen

Remove as follows:
1. Remove fairings to gain access to the dosing unit (if present).
2. Disconnect the Diesel Exhaust Fluid (DEF) inlet and outlet lines from the dosing unit.
3. Remove and discard the two bolts (1) fastening the DEF flange (2) to the dosing unit (5) and remove DEF flange (2).
4. Remove the two DEF flange connectors (3) and discard.

**NOTE:** DEF doser inlet screen (4) is pressed, not screwed, into bore.

5. Remove the DEF doser inlet screen (4).
3 Installation of the GHG14 Diesel Exhaust Fluid Dosing Unit Inlet Screen

Install as follows:
1. Install the Diesel Exhaust Fluid (DEF) dosing unit inlet screen (4).
2. Install two new DEF flange connectors (3).
3. Install the DEF flange (2) to the DEF dosing unit (5).
4. Install two new bolts (1) to fasten DEF flange and torque to 7 to 8 N·m (5 to 6 lb·ft).
5. Connect the DEF supply and return lines to the DEF dosing unit.
6. Run an SCR ADS self-check routine to prime the system and check for leaks.